STRAIN MONITORING FOR HORSETAIL FALLS AND SYLVAN BRIDGES

Final Report

SPR 304-081

by

Steven Soltesz Oregon Department of Transportation Research Group

for

Oregon Department of Transportation Research Group 200 Hawthorne SE, Suite B-240 Salem OR 97301-5192

and

Federal Highway Administration 400 Seventh Street SW, Washington, D.C.20590

May 2002

Technical Report Documentation Page

reeninear Report Documentation I age				
1. Report No.	2. Government Accessio	n No.	3. Recipient's Catalo	eg No.
FHWA-OR-DF-02-17				
4. Title and Subtitle			5. Report Date	
STRAIN MONITORING FOR HOR	SETAIL FALLS AND S	YLVAN	Ma	y 2002
BRIDGES	6. Performing Organi	ization Code		
7. Author(s)			8. Performing Organi	ization Report No.
Steven Soltesz				
Dregon Department of Transportatio	Π			
Research Group				
9. Performing Organization Name and Add	ress		10. Work Unit No (T	TRAIS)
Oregon Department of Transportation	n			
Research Group			11. Contract or Grant	No.
200 Hawthorne SE, Suite B-240 Salam, Oragon 07201 5102			SDD 204 081	
Salem, Olegon 97501-5192			SEN 304-001	
12. Sponsoring Agency Name and Address			13. Type of Report and	d Period Covered
		A 1		
Oregon Department of Transportation	n Federal Highway	Administration	Final Report	
Research Group	and 400 Seventh Stre	et SW	1	
200 Hawthorne SE, Suite B-240				
Salem, Olegon 97301-3192			14. Sponsoring Agence	cy Code
15 Sumplementary Notes				
15. Supplementary Notes				
16 Abstract				
16. Hostinet				
Fiber optic sensors were installed on two	o reinforced concrete brid	ges that had been	strengthened with fiber	reinforced
polymer composites. The primary object	tive for one of the bridges	s was to provide	strain data to verify a con	mputer model
for the bridge developed under a separat	e project. A second object	tive was to evalu	ate the effect of fiber rei	inforced
polymer composite reinforcement on bri	dge response. Unfortunat	ely, usable strain	data were not acquired	prior to retrofit
for either bridge to meet the second obje	ctive. This report summa	rizes the procedu	res used to install and m	nonitor the
sensors and the strain results after the co	mposite retrofit.	-		
17. Key Words		18. Distribution	Statement	
FIBER OPTIC, STRAIN, SENSOR BR	IDGE, FIBER	Conice avail-1	a from NTIS and anti-	a at
REINFORCED. FRP		bttp://	ble ifom in 115, and onlin	le at
		<u>nup://www.od</u>	iot.state.or.us/touresearc	<u>11</u>
19. Security Classification (of this report)	20. Security Classification	n (of this page)	21. No. of Pages	22. Price
Unclassified	Unclassified		19 + appendices	
Technical Report Form DOT F 1700 7 (8-72)	Reproduction of	completed page auth	orized & Pri	inted on recycled pape
(0^{-12})	reproduction of	completed page auti		med on recycled pape

PUNDATE UNURY UNIDATE UNURY UNIDATE UNURY Indipply Torind Synke Synke Men You Kow Mulipply Torind Synke Synke Men You Kow Mulipply Torind Synke Synke Mulipply Marind Synke Mulipply Torind Synke In Inches 25.4 Millimetrs Min Min Millimetrs 0.039 inches		SI* (MODERN METRIC) CONVERSION FACTORS								
SymbolWhen You KnowMultiply ByTo FindSymbolSymbolWhen You KnowMultiply ByTo FindSymbolInInches25.4MillimetersMmmmMillimeters0.039inchesinFlFeet0.305MetersMmMeters3.28feetftYdYards0.914MetersMmMeters3.28feetftMillMiles1.61KilometersKmkmKilometers0.621milesmilin ³ Square inches645.2millimetersmm ² meters squared0.0016square inchesin ² in ³ Square foet0.003meters squaredM ² haHectares2.47acresacAcAcres0.405HectaresHakm ² kilometers squared0.386square milesmi ² mi ³ Square gards0.836meters squaredKm ² haHectares0.47acresacMi ³ Square gards0.835IntersHakm ² kilometers squared0.386square milesmi ² mi ³ Square gards0.028meters squaredM ² haHectares0.264gallonsgalfl ozFluid ounces29.57MillilitersMLLLiters0.264gallonsgalfl ³ Cubic feet0.028meters cubedm ³ m ³ meters cubed1.308 <t< th=""><th>Α</th><th>PPROXIMATE C</th><th>CONVERSIO</th><th>ONS TO SI UNIT</th><th>ſS</th><th colspan="5">APPROXIMATE CONVERSIONS FROM SI UNITS</th></t<>	Α	PPROXIMATE C	CONVERSIO	ONS TO SI UNIT	ſS	APPROXIMATE CONVERSIONS FROM SI UNITS				
InchesENCTHInches25.4MillinetersMmmmMillineters0.039inchesinFiFeet0.305MetersMmMeters3.28feetftYdYards0.914MetersMmMeters0.21milesftMillimeters1.61KitometersKmKmKitometers0.621milesmilmirSquare inches645.2millimetersmm²meters squared0.0016square inchesft²guare inches0.836meters squaredM²ma²meters squared0.0016square inchesm²yd²Square gerd0.003meters squaredM²neters squared0.016square inchesm²yd²Square gerds0.836meters squaredM²neters squared0.016square fieldm²yd²Square gerds0.836meters squaredM²neters squared0.386square fieldm²m³Square gerds0.405HectaresMILLiters0.034floid onneesm²floidGallons3.785LitersLm³meters cubed3.315cubic feetfloidfloidCabic gerds0.454KlogramsGGrams0.035ouncesozgramfloidOunces28.35GramsGGrams0.035ouncesozgramfloidOunces28.35Gr	Symbol	When You Know	Multiply By	To Find	Symbol	Symbol	When You Know	Multiply By	To Find	Symbol
InInches25.4MillimetersMmmmMillimeters0.039inchesinFtFeet0.305MetersMmMeters3.28feetftYdYards0.914MetersMmMeters3.28feetftMillimeters1.09yardsydMetersMmMeters1.09yardsydMillimeters1.01KilometersMmMeters1.02yardsydMillimeters1.02yards1.02yardsydmillimeters0.621millimetersmillimetersIn ² Square inches645.2millimetersmm ² m ² millimeters squared0.0016square feetft ² yd ² Square feet0.093meters squaredM ² haHectares2.47square milesacAcAcres0.405HectaresHaKilometers squared0.386square milesgalm ² Square miles2.59kilometers squaredMillilitersMLLVULgalfl ozFluid ounces2.57MillilitersMLLMilliliters0.034fluid ouncesfloidfl ozFluid ounces3.75inters cubedm ³ meters cubed3.315cubic feetfloidfl ozFluid ounces1.62maters cubedm ³ meters cubed1.308cubic squarejd'fl oz <t< td=""><td></td><td></td><td>LENGTH</td><td></td><td></td><td></td><td></td><td>LENGTH</td><td></td><td></td></t<>			LENGTH					LENGTH		
FtFeet0.305MetersMmMeters3.28feetftYdYards0.914MetersMmMeters1.09yardsydMiMiles1.61KilometersMmMeters0.621milesmi M^2 Square inches645.2millimetersmm²millimeters squared0.0016square inchesin² fr^2 Square feet0.093meters squared M^2 mmmeters squared10.764square feetft² yd^2 Square miles0.836meters squared M^2 haHectares2.47arcesacAcAcres0.405HectaresHaMilimeters squared0.386square milesm² m^2 Square miles2.59kilometers squaredKm²kilometers squared0.334fluid ouncesflozfl ozFluid ounces29.57MillilitersMLLLters0.034fluid ouncesgalGalGallons3.785LitersLm³meters cubed1.308cubic yardsyd³yd³Cubic feet0.028meters cubedm³meters cubed1.308cubic yardsyd³MOTE:V=UUME:MassKgKilograms2.05poundsjbyd³Cubic feet0.028meters cubedm³meters cubed1.308cubic feetyd³MASSOunces2.454 <td>In</td> <td>Inches</td> <td>25.4</td> <td>Millimeters</td> <td>Mm</td> <td>mm</td> <td>Millimeters</td> <td>0.039</td> <td>inches</td> <td>in</td>	In	Inches	25.4	Millimeters	Mm	mm	Millimeters	0.039	inches	in
YadYards0.914MetersMmMeters1.09yardsydMiMiles1.61KilometersKmKilometers0.621milesmi M^2 Square inches645.2millimetersmm²millimetersmu²0.0016square inchesn²fr²Square inches645.2millimetersmm²millimetersmu²0.0016square inchesn²n²fr²Square fet0.093meters squaredM²m²ma²meters squared0.0016square fetf²yd²Square miches0.836meters squaredM²ma²ma²meters squared0.0016square fetf²yd²Square miles0.836meters squaredM²m²ma²meters squared0.0016square fetf²AccAcres0.405Hectares1.64M²maHectares2.47acresacc $m²<Square miles1.59Kilometers squared0.336square milesm²m²f102Square miles2.59KilimetersMLLLLiters0.034fluid ouncesgallonsgal$	Ft	Feet	0.305	Meters	М	m	Meters	3.28	feet	ft
MiMiles1.61KilometersKmKmKilometers0.621milesmil In^2 Square inches645.2millimetersmm²mm²millimeters squared0.0016square inchesin² In^2 Square fect0.093meters squaredM²m²meters squared10.764square inchesin² g^2 Square gards0.836meters squaredM²m²meters squared10.764square milesm² Ac Acres0.405HectaresHakm²kilometers squared0.386square milesm² m^2 Square miles2.59kilometers squaredKn²Milliliters0.344fluid ouncesfloid m^2 Square miles2.957MillilitersMLLLiters0.034fluid ouncesgal f^3 Cubic feet0.957MillilitersMLLLiters0.034fluid ouncesgal f^3 Cubic feet0.025neters cubed35.315cubic feet f^3 g^4 Cubic gards0.765meters cubedm³meters cubed1.308ouncesout Q^2 Square file shown in m³.gGrams0.035ouncesoutout f^3 Cubic gards0.454KilogramsKgKilograms2.055poundsb Q^2 Ounces2.8.35GramsGMgMgCelsius temperature $IIDE EXTURE (exTU)$ <	Yd	Yards	0.914	Meters	М	m	Meters	1.09	yards	yd
AREAIMPENDING INTERVIEEAREAin ² Square inches645.2millimetersmm ² mm ² millimeters squared0.0016square inchesin ² ft ² Square feet0.093meters squaredM ² mameters squared10.764square inchesft ² yd ² Square gert0.836meters squaredM ² kaHectares2.47aceaacAcAcres0.405HectaresHakm ² kilometers squared0.386square milesguarem ² Square miles2.59kilometers squaredKm ² mLMilliliters0.034fluid ouncesfloidfl ozFluid ounces29.57MilliftersMLLLiters0.264galonsgalGalGalons3.785LitersLm ³ meters cubed3.315cubic feetft ³ dy ³ Cubic feet0.028meters cubedm ³ meters cubed3.305ouncesozyd ³ Cubic gards0.028meters cubedm ³ meters cubed1.308cubic feetpointOzMASSGramsGMgMgMgCubic gards0.035ouncesozft daPounds0.454KilogramsKgmameters cubed1.02short tons (2000 lb)TLiterMASSGramsGMgMgMgMgmameters cubedma<	Mi	Miles	1.61	Kilometers	Km	km	Kilometers	0.621	miles	mi
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$			AREA					AREA		
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	in^2	Square inches	645.2	millimeters	mm ²	mm ²	millimeters squared	0.0016	square inches	in ²
yd²Square yards0.836meters squaredM²haHectares2.47acresacAcAcres0.405HectaresHakm²kilometers squared0.386square milesmi²mi²Square miles2.59kilometers squaredKm²kilometers squared0.386square milesmi²mi²Square miles2.59kilometers squaredKm²mLMilliliters0.034fluid ouncesfl ozfl ozFluid ounces29.57MillilitersMLLLiters0.264gallonsgalGalGallons3.785LitersLm³meters cubed35.315cubic feetfl³yd³Cubic yards0.765meters cubedm³meters cubed1.300ouncesozNOTE: Volumesgrater than 1000 L shall be shown in m³.gGrams0.035ouncesozOzOunces28.35GramsGMgMegagrams1.102short tons (2000 lb)TLbPounds0.454KilogramsKgTTShort tons (2000 lb)0.907MegagramsMg°CCelsius temperature1.8C + 32Fahrenheit°F"FFahrenheit temperatureS(F-32)/9Celsius°CCelsius temperature1.8C + 32Fahrenheit°F*St is the symbol for the International System of MeasurementScCCelsius temperature1.8C + 32Fahrenheit°F*St	ft^2	Square feet	0.093	meters squared	M^2	m ²	meters squared	10.764	square feet	ft^2
AcAcres0.405HectaresHakm²kilometers squared0.386square milesmi²m²Square miles2.59kilometers squaredKm²III </td <td>yd²</td> <td>Square yards</td> <td>0.836</td> <td>meters squared</td> <td>M^2</td> <td>ha</td> <td>Hectares</td> <td>2.47</td> <td>acres</td> <td>ac</td>	yd ²	Square yards	0.836	meters squared	M^2	ha	Hectares	2.47	acres	ac
mi²Square miles2.59kilometers squareKm²Ifl ozFluid ounces29.57MillilitersMLLMLMilliliters0.034fluid ouncesfl ozGalGallons3.785LitersLm³meters cubed35.315cubic feetft³ft³Cubic feet0.028meters cubedm³meters cubed1.308cubic yardsyd³yd³Cubic yards0.765meters cubedm³meters cubed1.308cubic yardsyd³NOTE: Volumesgreater than 1000 L shall be shown in "³.gGrams0.035ouncesozNOTE: Volumesgreater than 1000 L shall be shown in "³.gGrams0.035ouncesozNOTE: Volumesgreater than 1000 L shall be shown in "³.gGrams0.035ouncesozOzOunces28.35GramsGMgMegagrams1.102short tons (2000 lb)TLbPounds0.454KilogramsKgTEMPERATURE (exact)rrrShort tons (2000 lb)0.907MegagramsMg°CCelsius temperature1.8C + 32Fahrenheit°FFahrenheitS(F-32)/9Celsiusrrrrrr*St is the symbol for the International System of Measurements°Crrrr*St is the symbol for the International System of Measurements°Crrrr <td< td=""><td>Ac</td><td>Acres</td><td>0.405</td><td>Hectares</td><td>На</td><td>km²</td><td>kilometers squared</td><td>0.386</td><td>square miles</td><td>mi²</td></td<>	Ac	Acres	0.405	Hectares	На	km ²	kilometers squared	0.386	square miles	mi ²
Image: I	mi ²	Square miles	2.59	kilometers squared	Km ²			VOLUME		
fl ozFluid ounces29.57MillilitersMLLLiters0.264gallonsgalGalGalons3.785LitersLm³meters cubed35.315cubic feetft³ft³Cubic feet0.028meters cubedm³mders cubed1.308cubic yardsyd³yd³Cubic yards0.765meters cubedm³meters cubed1.308cubic yardsyd³NOTE: Voluresgrater than 1000 L shall be shown in "3.gGrams0.035ouncesozOzOunces28.35GramsGMgMegagrams1.102short tons (2000 lb)1bDoPounds0.454KilogramsKgTTFFahrenheit°F°FFahrenheit5(F-32)/9Celsius°CCelsius temperature1.8C + 32Fahrenheit°F*St is the symbol for the International System of Measurement°CFSupperatureTState structureso to structureso to structure*St is the symbol for the International System of Measurement°CCelsius temperatureso to structureso to structureso to structureso to structure*St is the symbol for the International System of Measurement°CCelsius temperatureso to structureso to structureso to structure*St is the symbol for the International System of MeasurementSupperature°CCelsius temperatureso to structureso to structure*St is the symbol for th			VOLUME			mL	Milliliters	0.034	fluid ounces	fl oz
GalGallons 3.785 LitersL m^3 meters cubed 35.315 cubic feet ft^3 ft^3Cubic feet 0.028 meters cubed m^3 m^3 meters cubed 1.308 cubic yards yd^3 yd³Cubic yards 0.765 meters cubed m^3 m^3 meters cubed 1.308 cubic yards yd^3 NOTE: Volumes greater than 1000 L shall be shown in m^3 .gGrams 0.035 ounces oz MASSgGrams 2.205 poundslbOzOunces28.35GramsGMgMegagrams 1.102 short tons (2000 lb)TLbPounds 0.454 KilogramsKg T T T T $Negagrams$ Mg°CCelsius temperature $1.8C + 32$ Fahrenheit°F°FFahrenheit $5(F-32)/9$ Celsius°CCelsius temperature $1.8C + 32$ Fahrenheit°F*S Lis the symbol for the International System of Measuremet°C T <	fl oz	Fluid ounces	29.57	Milliliters	ML	L	Liters	0.264	gallons	gal
ft³Cubic feet0.028meters cubed m^3 m^3 meters cubed1.308cubic yards yd^3 yd³Cubic yards0.765meters cubed m^3 m^3 meters cubed1.308cubic yards yd^3 NOTE: Volumes greater than 1000 L shall be shown in m^3 .gGrams0.035ouncesozMASSOzOunces28.35GramsGMgMegagrams1.102short tons (2000 lb)TLbPounds0.454KilogramsKgTEMPERATURE (exact)V°FFahrenheit temperature5(F-32)/9Celsius temperature°CCelsius temperature1.8C + 32Fahrenheit et of 200 bo 60	Gal	Gallons	3.785	Liters	L	m ³	meters cubed	35.315	cubic feet	ft^3
yd³Cubic yards0.765meters cubed m^3 Image: cubed of the International System of MeasuremetryMasses </td <td>ft³</td> <td>Cubic feet</td> <td>0.028</td> <td>meters cubed</td> <td>m³</td> <td>m³</td> <td>meters cubed</td> <td>1.308</td> <td>cubic yards</td> <td>yd³</td>	ft ³	Cubic feet	0.028	meters cubed	m ³	m ³	meters cubed	1.308	cubic yards	yd ³
NOTE: Volumes greater than 1000 L shall be shown in m ³ . g Grams 0.035 ounces oz Volumes MASS Grams G kg Kilograms 2.205 pounds lb Oz Ounces 28.35 Grams G Mg Megagrams 1.102 short tons (2000 lb) T Lb Pounds 0.454 Kilograms Kg T TEMPERATURE (exact) r r T Short tons (2000 lb) 0.907 Megagrams Mg °C Celsius temperature 1.8C + 32 Fahrenheit °F °F Fahrenheit temperature 5(F-32)/9 Celsius °C Celsius temperature 1.8C + 32 Fahrenheit °F *S Lis the symbol for the International System of Measurement .	yd ³	Cubic yards	0.765	meters cubed	m ³			MASS		
MASS kg Kilograms 2.205 pounds lb Oz Ounces 28.35 Grams G Mg Megagrams 1.102 short tons (2000 lb) T Lb Pounds 0.454 Kilograms Kg TEMPERATURE (exact) T T Short tons (2000 lb) 0.907 Megagrams Mg °C Celsius temperature 1.8C + 32 Fahrenheit °F °F Fahrenheit temperature 5(F-32)/9 Celsius temperature °C Celsius temperature 1.8C + 32 Fahrenheit °F *S Lis the symbol for the International System of Measuremet stemperature °C Celsius temperature stemperature stempe	NOTE: Vo	lumes greater than 1000 I	shall be shown	in m ³ .		g	Grams	0.035	ounces	OZ
Oz Ounces 28.35 Grams G Mg Megagrams 1.102 short tons (2000 lb) T Lb Pounds 0.454 Kilograms Kg Image: Complexity of the structure in the st			MASS			kg	Kilograms	2.205	pounds	lb
Lb Pounds 0.454 Kilograms Kg <u>TEMPERATURE (exact)</u> T Short tons (2000 lb) 0.907 Megagrams Mg °C Celsius temperature 1.8C + 32 Fahrenheit °F *F Fahrenheit temperature 5(F-32)/9 Celsius temperature °C Celsius temperature 1.8C + 32 Fahrenheit °F *S lis the symbol for the International System of Measurement *C *C State symbol for the International System of Measurement *(4-7-94 ibn)	Oz	Ounces	28.35	Grams	G	Mg	Megagrams	1.102	short tons (2000 lb)	Т
T Short tons (2000 lb) 0.907 Megagrams Mg °C Celsius temperature 1.8C + 32 Fahrenheit °F °F Fahrenheit 5(F-32)/9 Celsius °C Celsius temperature 1.8C + 32 Fahrenheit °F *F Fahrenheit 5(F-32)/9 Celsius °C °C Velsius ** <td>Lb</td> <td>Pounds</td> <td>0.454</td> <td>Kilograms</td> <td>Kg</td> <td></td> <td>TEN</td> <td>IPERATURE (e</td> <td><u>xact)</u></td> <td></td>	Lb	Pounds	0.454	Kilograms	Kg		TEN	IPERATURE (e	<u>xact)</u>	
°F Fahrenheit 5(F-32)/9 Celsius °C *F Fahrenheit 5(F-32)/9 Celsius °C *S Lis the symbol for the International System of Measurement (4-7-94 ibn)	Т	Short tons (2000 lb)	0.907	Megagrams	Mg	°C	Celsius temperature	1.8C + 32	Fahrenheit	°F
°F Fahrenheit 5(F-32)/9 Celsius °C temperature °C temperature °C temperature °C temperature °C *St is the symbol for the International System of Measurement (4-7-94 ibn)		TEM	PERATURE (ex	<u>act)</u>					•F	
* SL is the symbol for the International System of Measurement (4-7-94 ibn)	°F	Fahrenheit temperature	5(F-32)/9	Celsius temperature	°C		"₩ -40 0 	32 80 98.6 120 	160 200 ²¹² 	
	* SL is the sy	mbol for the International S	vstem of Measurem	ent						(4-7-94 jhn)

ACKNOWLEDGEMENTS

The author thanks Mr. Marley Kunzler, Mr. Eric Udd, and Mr. Whitten Schulz of Blue Road Research for their input in this project.

DISCLAIMER

This document is disseminated under the sponsorship of the Oregon Department of Transportation and the United States Department of Transportation in the interest of information exchange. The State of Oregon and the United States Government assume no liability of its contents or use thereof.

The contents of this report reflect the view of the authors who are solely responsible for the facts and accuracy of the material presented. The contents do not necessarily reflect the official views of the Oregon Department of Transportation or the United States Department of Transportation.

The State of Oregon and the United States Government do not endorse products of manufacturers. Trademarks or manufacturers' names appear herein only because they are considered essential to the object of this document.

This report does not constitute a standard, specification, or regulation.

STRAIN MONITORING FOR HORSETAIL FALLS AND SYLVAN BRIDGES

TABLE OF CONTENTS

1.0 INTRODUCTION	1
1.1 OBJECTIVES	1
2.0 EXPERIMENTAL METHOD	3
2.1 SENSOR CONSTRUCTION	3
2.2 SENSOR INSTALLATION	3
2.3 STRAIN MEASUREMENT	3
3.0 RESULTS	7
3.1 HORSETAIL FALLS BRIDGE	7
3.2 SYLVAN BRIDGE	7
4.0 SUMMARY	9
5.0 REFERENCES	11

APPENDICES

APPENDIX A: SENSOR CONSTRUCTION

APPENDIX B: SENSOR INSTALLATION

APPENDIX C: HORSETAIL FALLS BRIDGE

Appendix C1: Plan View Showing the Two Instrumented Beams

Appendix C2: Fiber Optic Sensor Positions

Appendix C3: Sensor Locations and Associated Sensor Numbers

Appendix C4: Truck Positions During Load Testing

Appendix C5: Truck Details

Appendix C6: Strain Results

APPENDIX D: SYLVAN UNDER-CROSSING BRIDGE

Appendix D1: Plan View Showing the Position of the Strain Sensors

Appendix D2: Fiber Optic Sensor Positions

Appendix D3: Data Manipulation Method

Appendix D4: Strain Results

LIST OF FIGURES

Figure 2.1: An example of strain output from the Horsetail Falls Bridge	4
Figure A.1: Schematic of sensor construction (not to scale)	A-1
Figure A.2: View of a 100 mm gauge-length sensor installed on the Sylvan Bridge	A-1
Figure B.1: Sensors fixed in grooves with epoxy	B-1
Figure B.2: Junction box	B-2
Figure B.3: Appearance of sensor locations after the grooves were filled with grout	B-2

1.0 INTRODUCTION

In 1998, the Oregon Department of Transportation (ODOT) strengthened the historic Horsetail Falls Bridge with fiber reinforced polymer (FRP) composites and initiated research projects to investigate the behavior of the composite-strengthened Bridge (*Kachlakev and McCurry 2000, Kachlakev et al. 2001*). The Bridge is a reinforced concrete (RC) structure on the Historic Columbia Gorge Highway. Since that time, ODOT has been using composites to upgrade other RC bridges to acceptable load capacity levels. However, because the experience with composites on concrete is limited, concerns persist among engineers as to the durability of such retrofits. Field data are needed to determine the long-term operating integrity of concrete structures strengthened with composites.

Vibrating wire strain gauges are durable sensors for long-term monitoring of these structures, but they cannot be used to acquire dynamic strain data. In addition, they have a fairly large footprint that may not be compatible for placement within structural elements. Fiber optic sensors are also durable and can be manufactured without the drawbacks of vibrating wire sensors. Though fiber optic sensing technology is relatively new, it is anticipated that the technology will become an important tool for monitoring the health of roadway structures (*Huston and Fuhr 1995*). Horsetail Falls Bridge was the first experience for ODOT with fiber optic strain sensors. The data were used in a computer model of the Bridge, developed under a separate research project, and for monitoring the bridge response for 3½ years after the composite was installed.

The Sylvan Bridge over Canyon Road on US 26 (ODOT Bridge No. 02285) was strengthened in 2000 with FRP composites and was the second bridge to have fiber optic strain gauges installed. Unlike the Horsetail Falls Bridge, the Sylvan Bridge has several cracks in the beams and is exposed to large traffic volumes. Hence, the use of fiber optic sensors on the Sylvan Bridge was intended to provide data on the effect of composite strengthening on the strain field near a crack as well as on the overall response of the bridge.

1.1 OBJECTIVES

This project had the following objectives:

- Provide strain data to support the computer modeling of the Horsetail Falls Bridge.
- Measure the effect of composite strengthening on bridge response.
- Determine the effect of composite retrofit on the strain in the vicinity of a crack.
- Monitor changes in bridge response over time for a bridge strengthened with FRP composites.

2.0 EXPERIMENTAL METHOD

2.1 SENSOR CONSTRUCTION

The strain sensors used on the Horsetail Falls Bridge and the Sylvan Bridge were based on Bragg gratings (*Kersey, et al. 1997*). Twenty-eight sensors, sixteen with a gauge length of 711 mm and twelve with a gauge length of 1067 mm, were fabricated for the Horsetail Falls Bridge. Ten sensors with a gauge length of 100 mm and four sensors with a gauge length of 1000 mm were fabricated for the Sylvan Bridge. Sensor construction is outlined in Appendix A.

2.2 SENSOR INSTALLATION

Appendix B explains how the sensors were installed on the bridges. For the Horsetail Falls Bridge, 16 sensors were placed at a 45° angle near the end of two beams, and 12 sensors were positioned along the main axis at the bottom of those beams (Appendix C). The intent of the 45°-angle sensors was to monitor the shear strain in the beams; the sensors on the bottom of the beams were to measure flexural strains. Each location had a sensor embedded in the concrete and a sensor attached to the surface of the composite.

For the Sylvan Bridge, all 14 sensors were installed on the same span of the Bridge (Appendix D). Nine of the 100-mm sensors were installed on the Bridge as three rosettes in order to measure principal strain and direction. Two rosettes, one 100-mm sensor, and four 1000-mm sensors were positioned on the center beam because it had more relatively large cracks than the other beams. Rosettes R_2 and R_3 were placed on either side of a crack, and the 100-mm sensor was situated 45° across the crack to monitor the effect of a crack on localized strain fields. The 1000-mm sensors were installed at the beam bottom and just under the bottom of the deck to monitor the neutral axis position. Rosette R_1 was installed on the adjacent beam north of the center beam in the same vicinity from the end of the span and the bottom of the deck as R_2 and R_3 but not in close proximity to any visible cracks.

2.3 STRAIN MEASUREMENT

Initially, the sensing system used on the Horsetail Falls Bridge was capable of measuring static strain with a maximum resolution of 5 microstrain. Using the same sensors, the current instrumentation can provide a 0.02 microstrain resolution with dynamic acquisition rates of approximately 10 KHz (*Schulz, et al. 2002*). An example of strain output from the Horsetail Falls Bridge is shown in Figure 2.1.



Figure 2.1: An example of strain output from the Horsetail Falls Bridge

Strain measurements were made with instrumentation developed by Blue Road Research. The system interrogates the strain sensors with a broadband light source, and the signals are demodulated with Bragg grating filters (*Schulz, et al. 2002*). Voltage output from the demodulator is captured by a data acquisition system and is later transformed into strain values based on the mathematical characteristics of the Bragg grating filters. Each sensor requires a demodulator with a wavelength-aligned (tuned) filter to convert the waveform to a signal. During the testing, four or eight demodulators were used; consequently, optical fiber leads from the junction box had to be physically switched among the available demodulators in order to monitor all the intended sensors.

The fiber optic instrumentation is able to measure changes in strain using an initial set of measurements as the baseline. An ideal method for determining strain variations is to obtain a baseline with no vehicles on the bridge, and then to use vehicles of known weight to measure the strain response of the bridge. This procedure was used for the Horsetail Falls Bridge in which a baseline measurement for each sensor was made with no traffic on the bridge. Subsequently, a test truck was situated in seven predetermined positions, and strain measurements were collected under these static conditions.

It was not possible to close the Sylvan Bridge because of the high volume of traffic; therefore, the measurements were made under dynamic traffic conditions. The data were collected during periods of relatively low traffic volume and high traffic volume. Four sensors were monitored at one time for two periods of ten minutes. The data sets were noisy and exhibited time-dependent drift; however, the data were manipulated as described in Appendix D to reveal the strain signal.

For both bridges, initial plans called for collecting data before and after installation of the composite. Unfortunately, the state-of-the-art at the time before composite installation on the Horsetail Falls Bridge was such that the fiber optic instrumentation was not sensitive enough to resolve the load-induced strains. For the Sylvan Bridge, there was a window of only a few days in which to acquire the pre-composite data. The instrumentation to accurately acquire dynamic strain data was still evolving at the time; consequently, the time window was not adequate to capture the strain data before installation of the composite. Therefore, no useful data before composite installation was acquired for either bridge.

For the Horsetail Falls Bridge, three sets of data were recorded after the composite was installed. One set of data was obtained from the Sylvan Bridge after the composite was installed.

3.0 RESULTS

3.1 HORSETAIL FALLS BRIDGE

Because the shear-strain sensors crossed through strain gradients, data from these sensors would represent an average strain from the gradient (*Kachlakev and McCurry 2000*). It was decided that this data would have limited value; consequently, no data from the shear sensors were collected. The strain data from the flexural sensors are listed in Appendix C and can be used for comparison in future load testing that may be conducted on the Bridge.

The effect of the composite strengthening on bridge behavior and capacity are reported in two ODOT reports (*Kachlakev and McCurry 2000; Kachlakev, et al. 2001*). Though the composite increased the capacity of the Bridge, finite element analysis showed that the strain due to a loaded dump truck decreased less than six percent with the composite strengthening. Therefore, if strain data had been acquired prior to strengthening, the strains would probably have been similar to those measured after the retrofit.

3.2 SYLVAN BRIDGE

The primary intent of the Sylvan Bridge monitoring was to investigate the change in stress field due to composite strengthening. Though the data before composite strengthening were not obtained, the one set of measurements summarized in Appendix D can be used for comparison to any future testing that may be done on the Bridge.

The largest strain recorded during the monitoring was 22 $\mu\epsilon$, well below the 1400 $\mu\epsilon$ typically associated with concrete fracture. As expected, the maximum strain was measured in the flexure zone at the bottom of a beam.

Sets of three sensors had been installed on the Bridge to create rosettes as shown in Appendix D. The intent was to determine principal strains and directions before and after the composite retrofit. The calculated principal strains and directions, however, varied randomly as a function of time. It was surmised that under static or near-static loading conditions, the rosettes would be effective in determining principal strain and direction, but not under the dynamic load conditions of traffic moving at highway speeds.

4.0 SUMMARY

The results obtained from sensors installed on the Horsetail Falls Bridge and the Sylvan Bridge have demonstrated that fiber optic sensors are capable of dynamic strain measurements in civil structures. After being in place for over three years on the Horsetail Falls Bridge, the sensors are still operational, indicative of the anticipated longevity of fiber optic sensors. In the case of Horsetail Falls Bridge, the sensors provided the field data necessary to validate the computer model of the composite-strengthened bridge. As the structure and its composite retrofit age, the sensors will be available to monitor any decline in performance.

The Sylvan Bridge is scheduled for removal in mid-2003. As part of a National Science Foundation project, current plans call for the sensors to measure the effects of damage to the bridge during demolition.

Due to the lack of strain data prior to composite strengthening, the research objectives related to measuring the effect of composite strengthening on bridge response and on strain in the vicinity of a crack were not met.

5.0 REFERENCES

Huston, D.R., and P.L. Fuhr. 1995. "Fiber Optic Smart Civil Structures." *Fiber Optic Smart Structures*. Eric Udd, Editor. John Wiley Sons, Inc. pp. 647-665.

Kachlakev, D.I., and D.D. McCurry. 2000. Testing of Full-Size Reinforced Concrete Beams Strengthened with FRP Composites: Experimental Results and Design Methods Verification. Oregon Department of Transportation and Federal Highway Administration. Report FHWA-OR-RD-00-19. June.

Kachlakev, D.I., et al. 2001. Finite Element Modeling of Concrete Structures Strengthened with FRP Laminates. Oregon Department of Transportation and Federal Highway Administration. Report FHWA-OR-RD-01-17. May.

Kersey, A.D., et al. 1997. Fiber Grating Sensors. *Journal of Lightwave Technology*. IEEE/OSA. Vol 15, No. 8, August. pp. 1442-1463.

Schulz, W., et al. 2002. Real-Time Damage Assessment of Civil Structures Using Fiber Grating Sensors and Modal Analysis. Proceedings of SPIE Smart Structures Conference 2002, San Diego. To be published summer of 2002.

APPENDICES

APPENDIX A: SENSOR CONSTRUCTION

Appendix A: Sensor Construction

The strain sensors used on the Horsetail Falls Bridge and Sylvan Bridge were based on Bragg gratings. The principal of construction for the sensors was the same for the two bridges; however, the Sylvan sensors were more robust due to improvements in packaging. For the Sylvan sensors, each sensor was housed in a PEEK tube with aluminum end fixtures attached to the optical fiber with epoxy as shown in Figure A.1 below. During fabrication, a constant tension was maintained on the optical fiber so that the fiber is always in tension in the completed sensor. The actual grating is approximately 10 mm long, situated near the center of the sensor. The gauge length is the distance between the points where the fiber is attached to the end-pieces; consequently, the measured strain is the average strain between the end points. Sensors can be constructed with any gauge length, from slightly larger than the length of the Bragg grating to, in principle, many meters. A finished sensor is shown in Figure A.2 below.



Figure A.1: Schematic of sensor construction (not to scale)



Figure A.2: View of a 100 mm gauge-length sensor installed on the Sylvan Bridge

APPENDIX B: SENSOR INSTALLATION

Appendix B: Sensor Installation

Sensor installation for the Sylvan Bridge consisted of the following steps:

- 1. Locations of the sensors, optical fiber leads, and the junction box were marked on the Bridge.
- 2. Grooves approximately 8 mm wide and 15 mm deep were cut for the sensors and optical fiber leads.
- 3. Sensors and leads were fixed in place with Epcon A7 epoxy and duct tape as shown in Figure B.1 below. All optical fiber leads were fed into the junction box shown in Figure B.2 below.
- 4. Grooves were filled with Renderoc HBA mortar and smoothed out flush with the surface of the concrete as shown in Figure B.3 below.
- 5. FRP composite material was placed over the sensors.

For Horsetail Falls Bridge, the sensors were installed in a similar manner, with additional sensors attached to the surface of the FRP composite with epoxy.



Figure B.1: Sensors fixed in grooves with epoxy



Figure B.2: Junction box



Figure B.3: Appearance of sensor locations after the grooves were filled with grout

APPENDIX C: HORSETAIL FALLS BRIDGE



Appendix C1: Plan view showing the two instrumented beams. (Not to scale)

Appendix C2: Fiber optic sensor positions

Each indicated location includes two sensors: one embedded in the concrete and one attached to the surface of the FRP composite. Specific sensor locations are distinguished with a four- or five-digit alphanumeric label (e.g., LOSRA, T1FC). All dimensions are in millimeters.











Appendix C3: Sensor locations and associated sensor numbers

Sensor	Sensor
Location	Number
T0FL	17
T0FC	13
T0FR	14
T1FL	39
T1FC	40
T1FR	36
T0SRA	26
T0SRB	25
TOSLA	21
TOSLB	19
T1SRA	28
T1SRB	34
T1SLA	29
T1SLB	30
LOFL	15
L0FC	12
L0FR	18
L1FL	37
L1FC	38
L1FR	35
LOSRA	20
LOSRB	23
LOSLA	22
LOSLB	10
L1SRA	B16
L1SRB	27
L1SLA	33
L1SLB	32

Appendix C4: Truck positions during load testing. (Dimensions in millimeters)





Appendix C5: Truck details



Axle weights in Newtons (pounds)

Empty:

Front: 56,900 (12,800) Center: 32,000 (7200) Back: 31,100 (7000)

Full:

Front: 68,900 (15,500) Center: 70,300 (15,800) Back: 69,400 (15,600)



Axle weights in Newtons (pounds)

1420

660

Empty:

Front: 56,900 (12800) Center: 33,400 (7500) Back: 31,100 (7000)

Full:

380

Front: 69,400 (15,600) Center: 75,200 (16,900) Back: 73,800 (16,600)



Axle weights in Newtons (pounds)

Empty:

Front: 72,000 (16200) Center: 32,500 (7300) Back: 31,600 (7100) Full:

Front: 78,700 (17,700) Center: 57,800 (13,000) Back: 56,000 (12,600)

Appendix C6: Strain results

November 1999 test Four sensors read simultaneously.

Truck	Desition	Strain per Location (µɛ)					
Condition	Position	TOFC	LOFC	T1FC	T1FR		
Empty	1	3	-1	4	3		
Empty	2	7	0	7	7		
Empty	3	7	2	8	8		
Empty	4	8	1	9	9		
Empty	5	7	1	8	8		
Empty	6	3	2	5	4		
Empty	7	1	0	2	3		
Empty	1	3	-1	4	3		
Empty	2	7	0	7	7		
Empty	3	8	3	7	7		
Empty	4	8	2	8	8		
Empty	5	7	2	7	7		
Empty	6	3	3	4	3		
Empty	7	1	1	1	2		

Truck	Desition	Strain per Location (με)					
Condition	Position	LOFL	LOFR	L1FC	TOFR		
Empty	1	-2	0	-1	4		
Empty	2	0	0	0	9		
Empty	3	0	1	3	10		
Empty	4	0	1	2	10		
Empty	5	2	0	2	9		
Empty	6	1	1	3	5		
Empty	7	0	1	1	2		
Empty	1		0	-1	4		
Empty	2		0	0	8		
Empty	3		0	3	9		
Empty	4		1	2	10		
Empty	5		0	2	9		
Empty	6		0	3	4		
Empty	7		0	1	2		

Truck	Desition	Strain per Location (µɛ)				
Condition	Position	LOFL	LOFR	L1FC	TOFR	
Full	1	-2	0	-1	5	
Full	2	-1	0	-1	12	
Full	3	-2	0	3	17	
Full	4	1	1	3	20	
Full	5	4	0	4	19	
Full	6	2	1	7	10	
Full	7	0	1	4	5	
Full	1	-2	0	-1	5	
Full	2	-1	0	-1	12	
Full	3	-2	0	3	17	
Full	4	0	1	3	19	
Full	5	4	0	4	19	
Full	6	2	1	7	10	
Full	7	0	1	3	4	

Truck	Desition	Stra	ocation	(με)	
Condition	Position	TOFC	LOFC	T1FC	T1FR
Full	1	3	-15	4	1
Full	2	9	-1	8	3
Full	3	16		10	4
Full	4	20	3	11	4
Full	5	19	6	11	4
Full	6	6	9	6	1
Full	7	3	3	3	0
Full	1	3	-2	4	1
Full	2	9	-1	7	3
Full	3	16	3	10	4
Full	4	20	3	11	5
Full	5	19	7	10	5
Full	6	6	10	6	2
Full	7	2	3	3	1

Truck	Position	Strain per Location (με)							
Condition		TOFC	LOFC	T1FC	T1FR	LOFL	LOFR	L1FC	TOFR
Empty	1	17	0	19	10	-2	0	0	8
Empty	2	37	4	40	25	-2	1	2	14
Empty	3	40	9	43	31	-4	4	11	17
Empty	4	43	8	45	35	1	7	8	25
Empty	5	40	9	42	30	3	4	8	22
Empty	6	18	10	22	10	-1	4	11	5
Empty	7	8	6	13	9	-1	5	6	0
Full	1	18	-4	18	13	-4	-1	-3	8
Full	2	52	-2	45	35	0	-1	-2	27
Full	3	78	6	71	55	-3	4	8	37
Full	4	92	5	86	61	2	6	6	42
Full	5	86	11	79	57	11	3	16	38
Full	6	32	19	31	22	8	10	22	19
Full	7	12	6	12	8	2	7	7	9

November 2000 test Eight sensors read simultaneously

February 2001 Test Eight sensors read simultaneously

Truck	Position	Strain per Location (με)							
Condition		TOFC	LOFC	T1FC	T1FR	LOFL	LOFR	L1FC	TOFR
Empty	1	16	-6	23	NA	-5	-2	-4	8
Empty	2	42	0	44	NA	1	-2	-1	22
Empty	3	45	9	45	NA	1	4	10	20
Empty	4	45	6	46	NA	3	7	7	22
Empty	5	42	8	42	NA	6	3	6	22
Empty	6	21	8	22	NA	4	4	10	9
Empty	7	9	3	11	NA	3	3	4	5
Full	1	21	-4	20	NA	-5	-2	-2	12
Full	2	49	0	49	NA	-3	-2	0	29
Full	3	63	8	60	NA	-1	2	10	33
Full	4	71	6	69	NA	4	6	8	37
Full	5	66	11	64	NA	8	2	10	39
Full	6	29	15	28	NA	4	7	18	17
Full	7	13	5	12	NA	2	4	6	8

APPENDIX D: SYLVAN BRIDGE



Appendix D1: Plan view showing the position of the strain sensors

Appendix D2: Fiber optic sensor positions

Position of 100 mm sensors on center beam. All dimensions are in millimeters. The italicized numbers are sensor identification numbers, and the italicized Rs are rosette identification labels.



Position of 1000 mm sensors. All dimensions are in millimeters. The italicized numbers are sensor identification numbers.



Position of 100 mm sensors on beam 5. All dimensions are in millimeters. The italicized numbers are sensor identification numbers, and the italicized R is the rosette identification label.



Appendix D3: Data manipulation method

The data manipulation routine used for the Sylvan Bridge data is illustrated below for sensor 3, run 1. Generally, the raw strain data exhibited time-dependent drift. Fast Fourier Transform smoothing with 2000 points was used to construct a curve that represented the baseline for the data. The FFT curve was subtracted from the raw strain data to yield transformed data centered at zero. Savitzky-Golay smoothing with 51 points and a polynomial order of two was used to reduce the noise and define the strain signal due to traffic. The first 50 seconds were truncated in the completed plots to eliminate an artifact of the FFT smoothing process. The data manipulation was conducted with Origin 6.0.



Appendix D4: Strain results

Sets of four sensors were monitored for periods of ten minutes. The sensor numbers (refer to Appendix D) in each set were as follows: (1, 2, 3, 4); (1, 2, 5, 6); (1, 7, 8, 9); (10, 11, 12, 13). Sensor 0 was not operational. The data from the sensors after the data manipulation described in Appendix E are shown below.







Run 2







